against breakage. Such cases shall not be transferred in bond.

(Sec. 201, Pub. L. 85–859, 72 Stat. 1360, as amended, 1374, as amended (26 U.S.C. 5206, 5212, 5301))

§19.583 Spirits for industrial use.

- (a) *Containers*. (1) Denatured spirits may be filled into glass or metal containers of a capacity not greater than 10 gallons
- (2) Other spirits for industrial use may be filled into
 - (i) Containers of 1 gallon or less; or
- (ii) Glass or metal containers of a capacity of 1 gallon but not greater than 10 gallons.
- (b) Encased containers. Unlabeled containers holding from 1 to 10 gallons of denatured spirits and spirits of 190 degree proof or more for industrial use may be encased in wood, fiberboard, or similar material if:
- (1) The cases are constructed so that the surface, including the opening, of the container is not exposed;
- (2) Required marks are applied to an exterior surface of the case;
- (3) The case is constructed so that the portion containing marks will remain attached to the inner container until all the contents have been removed; and
- (4) A statement reading "Do not remove inner container until emptied" or of similar meaning is placed on the portion of the case bearing the marks.
- (c) Cases. Except for encased containers, containers for denatured spirits and spirits for industrial use of a capacity of 1 gallon or less shall be placed in cases which afford reasonable protection against breakage.
- (d) Articles. Articles shall be packaged and labeled in accordance with the provisions of 27 CFR part 20.

(Sec. 201, Pub. L. 85-859, 72 Stat. 1360, as amended, 1374, as amended (26 U.S.C. 5206, 5301))

[T.D. ATF-198, 50 FR 8464, Mar. 1, 1985, as amended by T.D. ATF-199, 50 FR 9162, Mar. 6, 1985; T.D. ATF-206, 50 FR 23952, June 7, 1985]

§19.584 Packages.

Packages may be used on bonded premises for original entry of spirits, and for packaging from tanks, storing, transferring in bond, and withdrawing from bonded premises of spirits and denatured spirits. Packages shall be constructed so as to be capable of secure closure.

(Sec. 201, Pub. L. 85–859, 72 Stat. 1360, as amended (26 U.S.C. 5206))

§ 19.585 Bulk conveyances.

Bulk conveyances which conform to the requirements of §19.588 may be used on bonded premises for original entry of spirits, and for filling from tanks, storing, transferring in bond, and withdrawing taxpaid spirits and denatured spirits. Spirits may be withdrawn free of tax, pursuant to the provisions of this part, in a bulk conveyance only for use of the United States, or if the appropriate TTB officer has authorized the proprietor, as provided in §19.581, to so withdraw such spirits to a specified consignee. Spirits may be withdrawn without payment of tax, pursuant to the provisions of this part, in bulk conveyances for the purposes provided in §19.531 (a), (b), (c), (e), and (f).

(Sec. 201, Pub. L. 85–859, 72 Stat. 1360, as amended (26 U.S.C. 5206))

§19.586 Tanks.

Tanks which conform to the requirements of §19.273 may be used on bonded premises as containers for distilled spirits, denatured spirits, articles, and wines.

(Sec. 201, Pub. L. 85–859, 72 Stat. 1360, as amended (26 U.S.C. 5206))

§ 19.587 Pipelines.

Pursuant to the provisions of this part, pipelines which conform to the requirements of §19.274 may be used for (a) the conveyance on bonded premises of spirits, denatured spirits, articles, and wines, and (b) the conveyance to and from bonded premises of spirits, denatured spirits, articles, and wines.

(Sec. 201, Pub. L 85–859, 72 Stat. 1360, as amended (26 U.S.C. 5206))

§ 19.588 Construction of bulk convey-

- (a) *Construction*. All bulk conveyances authorized by this part shall conform to the following:
- (1) If the conveyance consists of two or more compartments, each shall be so constructed or arranged that